

Ship Aug 18

Work Order ID 72432

Monday, July 25, 2011 2:37:31 PM



Item ID: D4032-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

P

Date: 11-07-25

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4032	D								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

11/8/14

EP 11/08/090

Duboslog

Ⓢ

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Page 2

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Start Date: 7/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

PPL 72443



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 11/08/12

H2084
①

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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1. The first step in the process is to identify the problem. This involves gathering information about the situation and the people involved.

2. Once the problem is identified, the next step is to analyze it. This involves breaking the problem down into its components and understanding the underlying causes.

3. After analyzing the problem, the next step is to develop a plan. This involves determining the steps that need to be taken to solve the problem.

4. The final step is to implement the plan. This involves putting the plan into action and monitoring the results.

5. Once the plan has been implemented, the next step is to evaluate the results. This involves assessing whether the problem has been solved and whether the solution is sustainable.

6. If the problem has not been solved, the process starts over. If the solution is sustainable, the process ends.

7. The process is a continuous cycle that repeats itself as new problems arise.

8. The process is a key part of effective management.

9. The process is a key part of effective leadership.

10. The process is a key part of effective communication.

11. The process is a key part of effective decision-making.

12. The process is a key part of effective problem-solving.

13. The process is a key part of effective teamwork.

14. The process is a key part of effective conflict resolution.

15. The process is a key part of effective time management.

16. The process is a key part of effective resource management.

17. The process is a key part of effective risk management.

18. The process is a key part of effective quality management.

19. The process is a key part of effective customer service.

20. The process is a key part of effective employee development.

21. The process is a key part of effective organizational culture.

22. The process is a key part of effective corporate social responsibility.

23. The process is a key part of effective environmental management.

24. The process is a key part of effective financial management.

25. The process is a key part of effective legal management.

26. The process is a key part of effective human resources management.

27. The process is a key part of effective information technology management.

28. The process is a key part of effective marketing management.

29. The process is a key part of effective operations management.

30. The process is a key part of effective project management.

31. The process is a key part of effective strategic management.

32. The process is a key part of effective systems management.

33. The process is a key part of effective supply chain management.

34. The process is a key part of effective transportation management.

35. The process is a key part of effective warehouse management.

36. The process is a key part of effective inventory management.

37. The process is a key part of effective procurement management.

38. The process is a key part of effective sales management.

39. The process is a key part of effective distribution management.

40. The process is a key part of effective logistics management.

41. The process is a key part of effective manufacturing management.

42. The process is a key part of effective service management.

43. The process is a key part of effective retail management.

44. The process is a key part of effective food and beverage management.

45. The process is a key part of effective health and safety management.

46. The process is a key part of effective environmental health and safety management.

47. The process is a key part of effective occupational health and safety management.

48. The process is a key part of effective fire and safety management.

49. The process is a key part of effective security management.

50. The process is a key part of effective risk assessment management.

51. The process is a key part of effective risk mitigation management.

52. The process is a key part of effective risk transfer management.

53. The process is a key part of effective risk avoidance management.

54. The process is a key part of effective risk retention management.

55. The process is a key part of effective risk reduction management.

56. The process is a key part of effective risk elimination management.

57. The process is a key part of effective risk control management.

58. The process is a key part of effective risk monitoring management.

59. The process is a key part of effective risk reporting management.

60. The process is a key part of effective risk communication management.

61. The process is a key part of effective risk documentation management.

62. The process is a key part of effective risk review management.

63. The process is a key part of effective risk improvement management.

64. The process is a key part of effective risk prevention management.

65. The process is a key part of effective risk detection management.

66. The process is a key part of effective risk response management.

67. The process is a key part of effective risk recovery management.

68. The process is a key part of effective risk mitigation management.

69. The process is a key part of effective risk transfer management.

70. The process is a key part of effective risk avoidance management.

71. The process is a key part of effective risk retention management.

72. The process is a key part of effective risk reduction management.

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75. The process is a key part of effective risk monitoring management.

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78. The process is a key part of effective risk documentation management.

79. The process is a key part of effective risk review management.

80. The process is a key part of effective risk improvement management.

81. The process is a key part of effective risk prevention management.

82. The process is a key part of effective risk detection management.

83. The process is a key part of effective risk response management.

84. The process is a key part of effective risk recovery management.

85. The process is a key part of effective risk mitigation management.

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95. The process is a key part of effective risk documentation management.

96. The process is a key part of effective risk review management.

97. The process is a key part of effective risk improvement management.

98. The process is a key part of effective risk prevention management.




99. The process is a key part of effective risk detection management.

100. The process is a key part of effective risk response management.

[illegible]

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-232  Placard, Max Load		Manufactured	No			100	Each	7.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST122		7							
				66274		3							
				72052		4							
D2530  Handle Weldment		Manufactured	No			100	Each	11.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		10							
				70850		10							
				ST508		1							
				69318		1							
D2535  Spring		Manufactured	No			100	Each	103.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		103							
				69495		3							
				71117		100							

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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Page 2

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

100 Each

49.0000

2



Bushing

Location

Loc Qty

Loc Code

ST504

49

69894
71853

8

41

Manufactured No

100 Each

21.0000

6

D3917-3



Washer

Location

Loc Qty

Loc Code

ST092

21

69513
69896

6

15

Manufactured No

100 Each

6.0000

2

D3953-3



Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST096

6

69974

6

Manufactured No

100 Each

5.0000

2

D3953-7



Spring Spacer

Location

Loc Qty

Loc Code

ST096

5

65053

4

69975

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 3

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

100 Each

7.0000

2 2



Gas Spring Washer



B718698

Location

Loc Qty

Loc Code

ST096

7

69025

5

69973

2

D3953-17 Manufactured No

100 Each

1.0000

2 2



Gas Spring Spacer



B71870

Location

Loc Qty

Loc Code

ST096

1

69603

1

D3953-19 Manufactured No

100 Each

10.0000

1 1



Gas Spring Bracket



1

Location

Loc Qty

Loc Code

ST096

10

59213

1

68462

9

D3953-21 Manufactured No

100 Each

9.0000

1 1



Gas Spring Bracket



11614

Location

Loc Qty

Loc Code

ST096

9

68463

9

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 4

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3969-3 Manufactured No 100 Each 10.0000 1
Spring (Basket Lid)

Location Loc Qty Loc Code

ST272 10
64285 1
68925 9

D4017-041 Manufactured No 100 Each 0.0000 1
Short Basket Base Assembly (350)

D4018-041 Manufactured No 100 Each 0.0000 1
Short Basket Lid Assembly (350)

AN3-14A Purchased No 100 Each 100.0000 4
Bolt

Location Loc Qty Loc Code

ST352 100
117872 100

AN3-16A Purchased No 100 Each 91.0000 2
Bolt

Location Loc Qty Loc Code

ST352 91
117441 91

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 5

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No 100 Each 42.0000 3



Bolt



3

Location

Loc Qty

Loc Code

ST357

42

117514

42

AN5-17A Purchased No 100 Each 104.0000 4



Bolt



3

Location

Loc Qty

Loc Code

ST337

50

118422

50

ST339

54

117619

10

117872

44

AN310-4 Purchased No 100 Each 67.0000 3



NUT



2

Location

Loc Qty

Loc Code

ST324

67

118078

17

118112

50

AN310C4 Purchased No 100 Each 42.0000 2



Nut



3

Location

Loc Qty

Loc Code

ST324

42

116741

1

117395

31

118090

10

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 6

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

1,389.000

6



Nut

Location

Loc Qty

Loc Code

ST300

1389

117441

629

117601

400

117885

360

MS21042L5

Purchased

No

100

Each

1,300.000

4



Nut

Location

Loc Qty

Loc Code

ST300

1300

116105

5

116548

111

117441

498

117591

100

117611

90

118179

496

MS24665-151

Purchased

No

100

Each

443.0000

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

443

17566

443

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 7

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

260.0000

2



Cotter Pin

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

60

116823

60

NAS1149F0432P

Purchased

No

100

Each

194.0000

6



Washer

Location

Loc Qty

Loc Code

ST275

194

117291

8

118179

186

NAS1149C0432R

Purchased

No

100

Each

4,826.000

2



Washer

Location

Loc Qty

Loc Code

ST297

4826

116900

208

117291

4618

NAS1149F0332P

Purchased

No

100

Each

276.0000

8



WASHER

Location

Loc Qty

Loc Code

ST275

276

117735

87

118354

186

17317

3

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W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 8

Work Order ID: 72432

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 7/25/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

204.0000

4

4



Washer

SP 11/8/45

Location

Loc Qty

Loc Code

ST275

4

114576

4

ST297

200

117735

200

Y

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

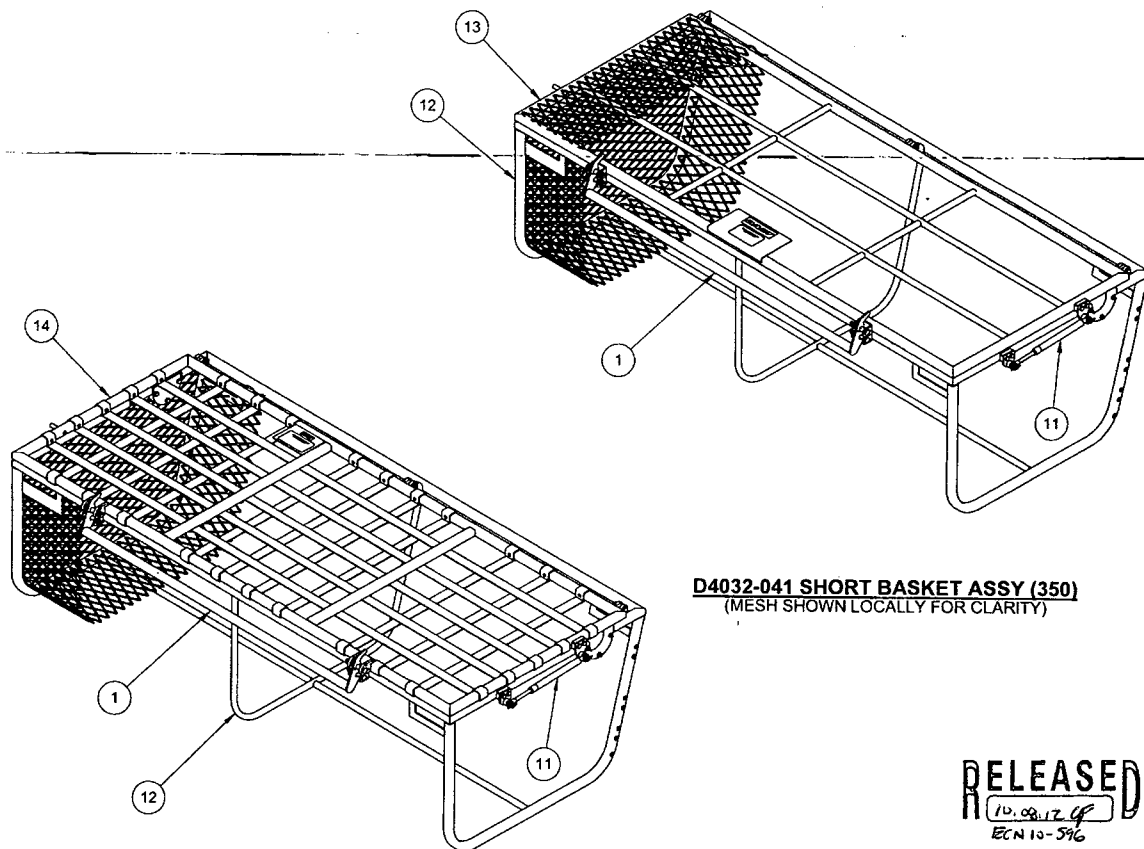
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	-041 QTY.	-043 QTY.	P/N	DESCRIPTION
	X		D4032-041	SHORT BASKET ASSY (350)
		X	D4032-043	SHORT BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	6	6	D3917-3	WASHER
5	2	2	D3953-3	GAS SPRING STUD, LID
6	2	2	D3953-7	GAS SPRING SPACER
7	2	2	D3953-9	GAS SPRING WASHER
8	2	2	D3953-17	GAS SPRING SPACER
9	1	1	D3953-19	GAS SPRING BRACKET
10	1	1	D3953-21	GAS SPRING BRACKET
11	1	1	D3969-3	SPRING
12	1	1	D4017-041	SHORT BASKET BASE ASSY (350)
13	1		D4018-041	SHORT BASKET LID ASSY (350)
14		1	D4019-041	LIGHT LID SHORT BASKET ASSY
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	2	2	NAS1149C0432R	WASHER
29	8	8	NAS1149F0332P	WASHER
30	4	4	NAS1149F0563P	WASHER



D4032-041 SHORT BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4032-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.12
ECN 10-596

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 72432

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 56 lbs APPROX
-043: 45 lbs APPROX

D	QTY FOR ITEMS #28, #29 & #30 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D8-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
C	AN5-21A BOLT WAS AN5-19A BOLT: BOM & (D3-3).	JPH	10.04.06
B	ITEM 15 D4086-232 & 16 D4086-243 REMOVED; ITEM RENUMBERED AS REQ. PLACARDS REMOVED (C6-2); TOP VIEW DETAIL REMOVED (C2-2)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP		
CHECKED	JP	DRAWING NO.	REV. D
MFG. APPR.	JFS	D4032	SHEET 1 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	SHORT BASKET ASSY (350)	NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

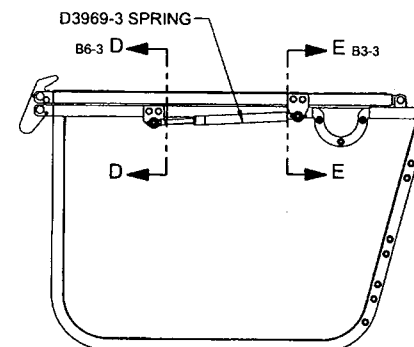
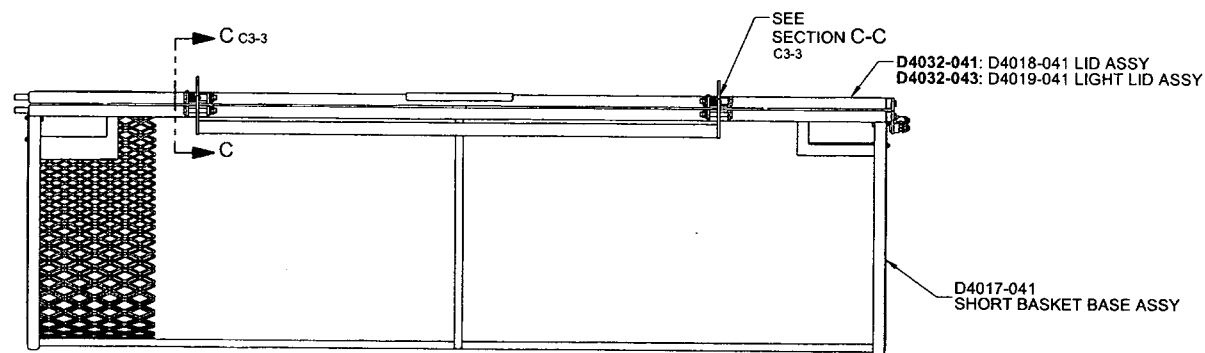
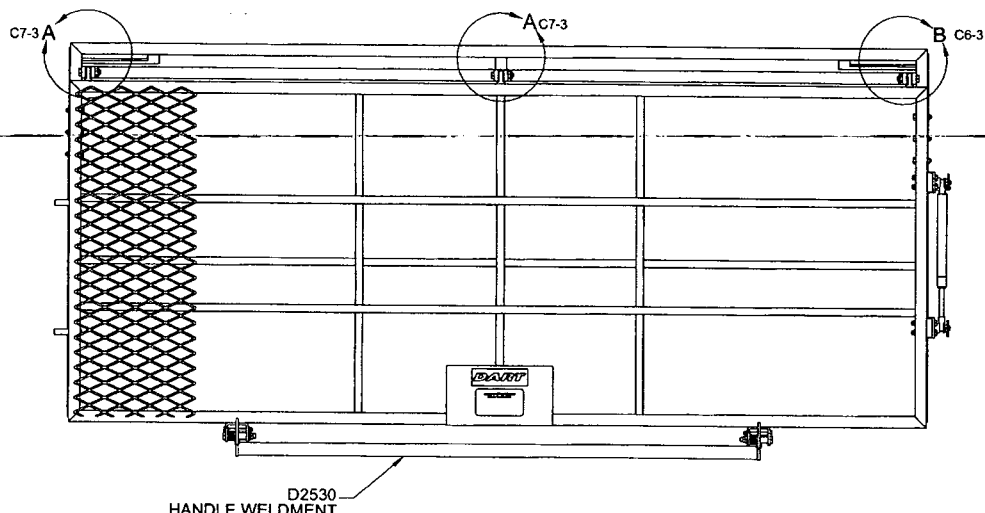
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D4032-041 SHORT BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4032-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.12 CP

12432

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. I
MFG. APPR.	JFS	D4032	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET ASSY (350) — NTS	
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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

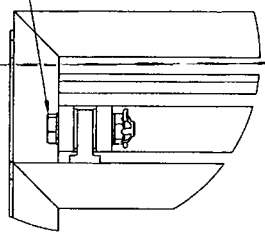
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

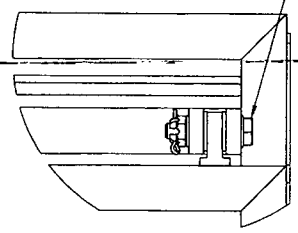
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



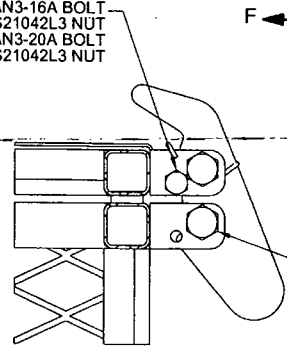
DETAIL A D8-2
D6-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D4-2

D4032-041: AN3-16A BOLT
MS21042L3 NUT
D4032-043: AN3-20A BOLT
MS21042L3 NUT

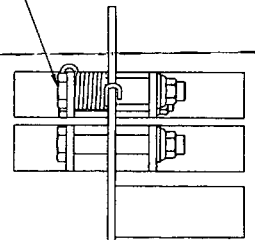


SECTION C-C B5-2
B7-2

D4032-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4032-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW F-F C3-3

D2530 WELDMENT
REF

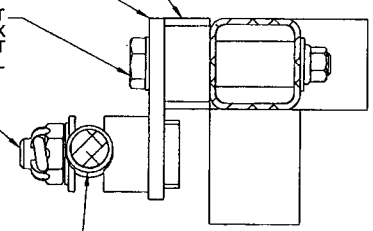
D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2



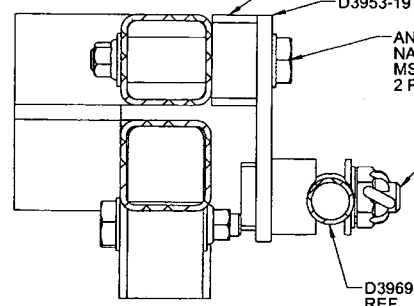
D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2



RELEASED
10.08.17.0

72436

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. D
MFG. APPR.	JES	D4032	SHEET 3 OF 3
APPROVED	JES	TITLE	SCALE
DE APPR.	JES	SHORT BASKET ASSY (350) NTS	
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries